	PRODUCT SPECIFICATION	Version: 02
	BLACK TEA LADY GREY – F10671	Nº: 002


1. INGREDIENTS

Black tea leaves (92%), orange peel (3%), lemon peel (3%) and Lady Grey (citrus) nature identical flavouring (2%).

2. TYPICAL ANALYSIS

ANALYSIS	LIMITS
Total ash	5.4%
Water soluble ash	97.65%
Water insoluble ash	2.35 %
Acid insoluble ash	0.12%
Alkalinity of ash	5.63 (ml 0.1 N HCl/g)
Dietary fibre	45.05%
Caffeine	2.05%
Yeasts (per g)	<1000
Moulds (per g)	<15000
Moisture	3.7 %
Salmonella	Absent/25g
Lead	≤0.6 mg/kg
Cadmium	≤0.4 mg/kg
Arsenic	≤0.6 mg/kg

Reviewed by: Nathalie Menegoli	Approved by: Bruna Rippe	Latest review: 12/03/2018
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3. NUTRITIONAL INFORMATION

Quantity per 100mL of brewed tea:	
Energy	3 kJ / 1 kcal
Protein	0 g
Carbohydrate	0 g
Of which are sugars	0 g
Fat	0 g
Of which are saturates	0 g
Sodium	0 g

4. BREWING INSTRUCTIONS


Let one tea bag per person infuse for 3-4 minutes in 200mL of boiling water. Add sugar if necessary.

5. INFORMATION ABOUT PACKAGING AND EXPIRY DATE

Each carton box contains 12 individual paperboard packaging containing 10 envelopes, each one of them with 1 paper teabag containing the ingredients.

General information – packaging, codes and expiry date	
Net weight – primary packaging with 10 bags of 20g each	20 g
Gross weight – primary packaging with 10 bags of 20g each	41 g
Net weight – carton box (with 12 units)	240 g
Gross weight – carton box (with 12 units)	507 g
Carton box external dimensions	172 x 145 x 203 mm (L x W x H)
Barcode – primary packaging	70177197377
Barcode – carton box	70177518592
SAP code	2200043
Expiry date	36 months
Paletizing	29 boxes per layer with 6 boxes of height – 174 carton boxes on total

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6. LOTS INTERPRETATION

Example of batch code:

JQ 28/05/2016 P2682963-127 22:03
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Interpretation:

- **JQ** – Jinqiao, China (factory location)
- **28/05/2016** – best before date
- **P2682963-127** – 8 characters automatically issued sequentially followed by the jullian code 127 (number of the day in the calendar year)
- **22:03** – Time

7. TRANSPORTATION AND STORAGE

Store and transport the product under clean, dry, hygienic conditions, away from products emitting strong odours (e.g., detergents, fruits, etc) and under ambient conditions of temperature and humidity and avoiding the extremes of temperature and humidity.

8. MANUFACTURING AND IMPORT

Imported and distributed on Brazil by: AB BRASIL INDÚSTRIA E COMÉRCIO DE ALIMENTOS LTDA - CNPJ:

60.934.551/0004-05 – AV. TIETÊ, 233 – PEDERNEIRAS - SP

Manufactured on China by: ABF TWININGS BEVERAGES (SHANGHAI) LTD, WEST BUILDING T3-4, NO.121, LONG GUI RD, JIN QIAO EXPORT PROCESSING ZONE (SOUTH AREA), PU DONG, SHANGHAI 201201, CHINA

9. REVIEWS

Version	Date	Updates
00	30/07/2015	Document creation
01	21/08/2017	Typical analysis table update Nutritional information update Infusion time update Expiration date update Addition of "Time" in batch interpretation Transportation and Storage update
02	12/03/2018	Palletizing information update

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Version: 02

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Nº: 002

Reviewed by:
Nathalie Menegoli

Approved by:
Bruna Rippe

Latest review:
12/03/2018